



GREWIN INDUSTRIAL GROUP CO.,LTD.

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NAME:GW-600T Semi-automatic soldering machine



Equipment specifications:

Controller touch screen: Zhongda Youcontrol PLC color integration

Welding table: New White light 205H, welding table 150W

Appearance color: white

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Add: The fourth floor A-A3 zone aviation business area,Dongli Distr,Tianjin,China.



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Voltage/frequency :220V/50hz

Machine size (L x W x H): 400mm*400mm* 450mm

Body weight :20KG

Working air pressure: 4-6KG

Equipment power: 160 watts



Equipment operation instructions:

1. Plug in the power. Plug in the air
2. Set parameters
 - (1) Set the tin feeding length (length >1mm)
 - (2) Set back tin length (length >1mm) Back tin length: 3.
3. Speed (speed 1000-2500)
4. Long press the reset button for three seconds to reset output
5. Parameter page blank director press three seconds to enter the password 10086, enter the program switch, flat welding/oblique welding
6. Program self-locking function manual screen blank director press three seconds to enter password 10086, set the lock password

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- (1). Specific steps for installing the hot core
 - (2). Insert the tip of the soldering iron into the heating tube
 - (3). Align the gap mark of the soldering iron head with the direction of the tin tube, tighten the nut knob with needle-nose pliers, maintain the machine daily, and clean the machine surface
 7. Before starting the work, check whether the soldering iron head is perforated and oxidized. Before starting the work, check whether the down and down action of the soldering iron head is smooth
- Clean up
8. Clean the solder wire powder and flux with copper brush and alcohol in time
 9. Ensure adequate air pressure (0.4-0.5MPa)
 10. Check whether the cables are loose or disconnected, and whether the air pipe is damaged
 11. Daily maintenance of soldering iron tip, increase the number of cleaning iron tip
 12. Completely remove the pre-welded tin material, cool to room temperature, remove the oxide with sandpaper, and then restart the heating
 13. The soldering iron tip should be replaced with a new one due to oxide corrosion

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